



Concrete Admixtures and Fiber

IMISHAKE 600

Dry-shake, Natural Aggregate, Colored Surface Hardener

DESCRIPTION

IMISHAKE 600 is a ready to use silica quartz aggregate surface hardener, that when evenly placed on freshly floated concrete, it adds color and considerably increases abrasion resistance, strength and durability of the concrete surface.

USE

IMISHAKE 600 recommended for interior or exterior applications such as warehouse floors, shopping centers, hospitals, schools, processing plants, etc.

ADVANTAGES

- Increases impact and abrasion up to twice(200%) that of plain concrete
- Non-fading
- Integral color eliminates the cost of painting
- Provides a high density surface that resist liquid penetration and is easy to clean and maintain
- Color enhances the appearance of work areas

APPLICATION

Coverage: .75 to 1.5 lbs./ft.² (3.7-7.3 kg/m²)

As a general guide to floor and slab construction, refer to American Concrete Institute Standard 302. All work should be done under roof if at all possible. Job conditions that affect drying/setting time also affect the hardener application time. Use experienced workmen for the job size.

Tools and equipment required. For most applications, a mechanical spreader that drops the dry shake directly onto the fresh concrete is recommended. For hand spreading, use a work bridge. Use wood bull floats. These are an aid to prevent crusting. Finishing machines use float blades, not combination blades. Use a 1/8"(3 cm) radius tool for edges and joints. Consult **IMI** Mix Design and Application Guidelines before construction.

Preparation: Calculate the number of bags required for a given area as per the coverage rate required. Place concrete to finish grade level and compact with a wooden bullfloat.

Special Conditions: When slab is subjected to any condition that causes rapid surface drying such as wind, sunlight, etc., spray **IMIFILM** to surface just after bullfloating.

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Placing: Application of the hardener depends on: slump of concrete, job site conditions affecting drying and the coverage of the hardener. Perimeter sets quicker than interior. Be aware of this and apply to edges first. Dry-shake surface hardeners are designed to be placed after bleeding. Apply 2/3 of coverage ratio on first application. Allow the dry-shake to darken, absorbing moisture from the slab, then wood bull float or machine at the appropriate time. Immediately follow with the remaining 1/3 and machine float. Final finish after the slab stiffens. To achieve maximum appearance and performance, float and finish the dry-shake so as to maintain the material on the top surface of the slab, fully integrated into the base concrete. Edges should be worked by hand keeping trowel as flat as possible. Blistering can occur when trowel blades have been raised too early. Re-trowel with blades lowered to remove blisters.

DO NOT add water to aid in finishing. This will weaken the surface. A hard troweled surface is recommended. DO NOT burnish, over trowel, or use magnesium tools with light reflective or light colored hardeners. Cure only with IMI curing compounds recommended for this type of hardener.

COMPOSITION

Colors: Battleship Gray, French Gray, Tile Red, Terra Cotta, Nile Green and Black.

PACKAGING

50 lb. triple lined bag (22.7 kg)

LIMITATIONS

DO NOT place at temperatures below 40°F(5°C) or if the temperature is expected to fall below 40°F(5°C) in the next twenty-four hour period. DO NOT use dry-shake hardeners where floor will be exposed to any material, such as acid, or other material known to attack Portland Cement. Slump should not exceed 4"(10.16 cm). DO NOT use any air entrainment. Total air in concrete mix should not exceed 3%. DO NOT use calcium chloride or aggregates contaminated by salt water.

STORAGE

IMISHAKE 600 should be stored in a cool, dry interior area. At no time should material be exposed to high moisture, rain or snow conditions